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2020.0 DEFENDER (LE), 412-01

CLIMATE CONTROL

HEATER CORE (G2430899)

mcx30.com

REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUANTITY
Installation Step 2	Heater core pipe O-ring seal(s)	2

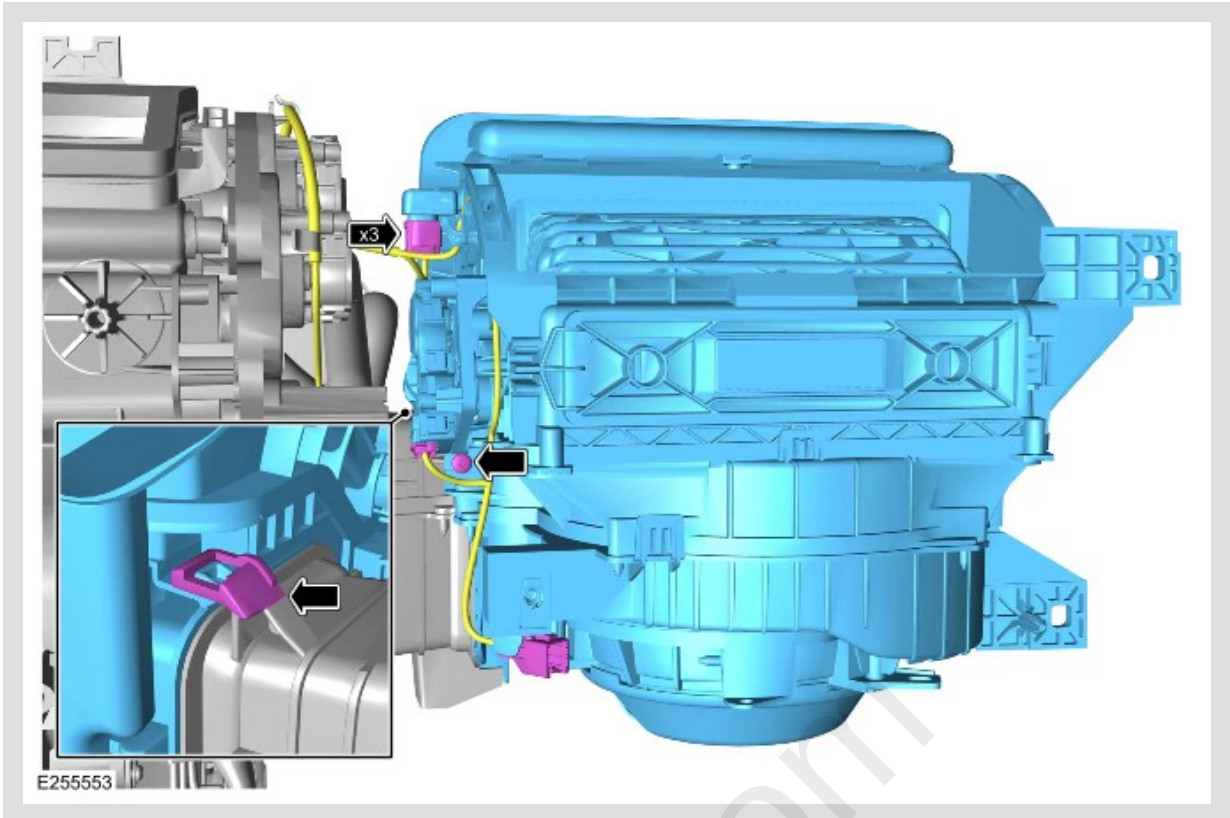
REMOVAL

NOTE:

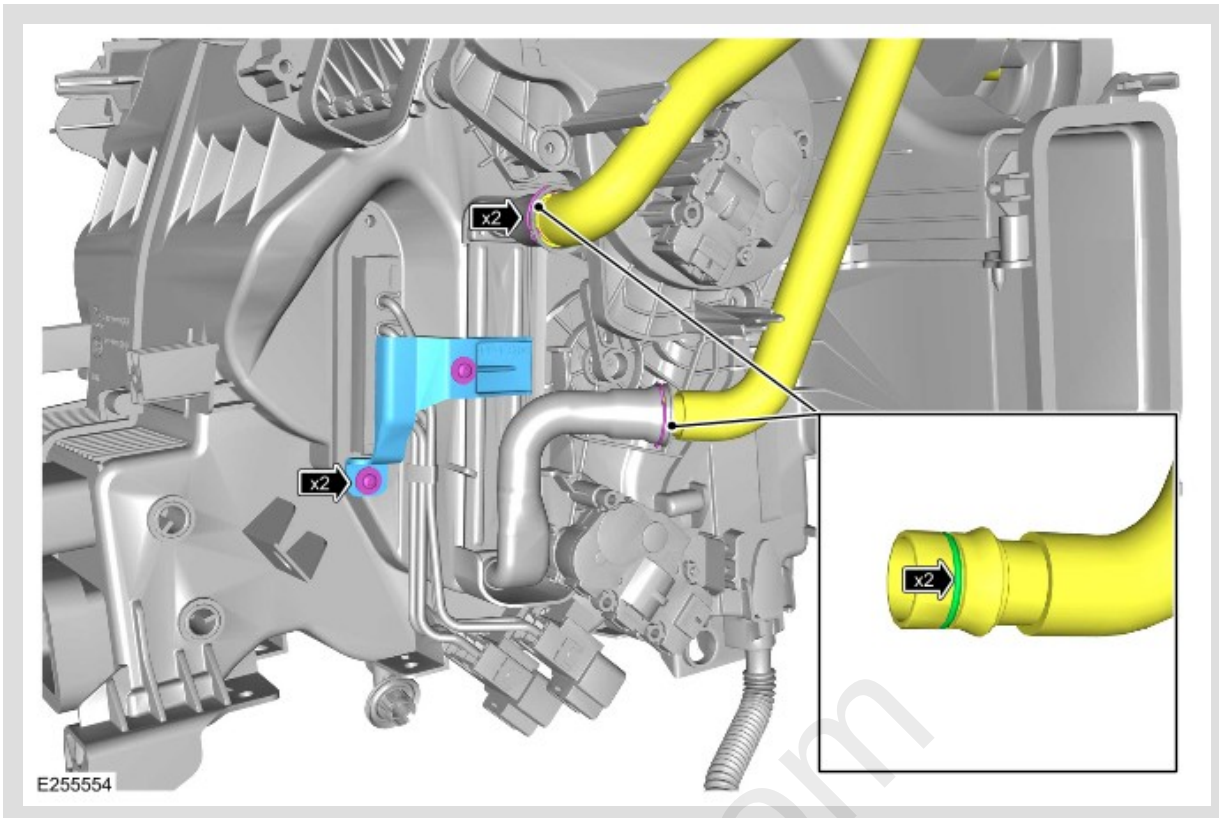
- This procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.

1. Remove the climate control assembly.

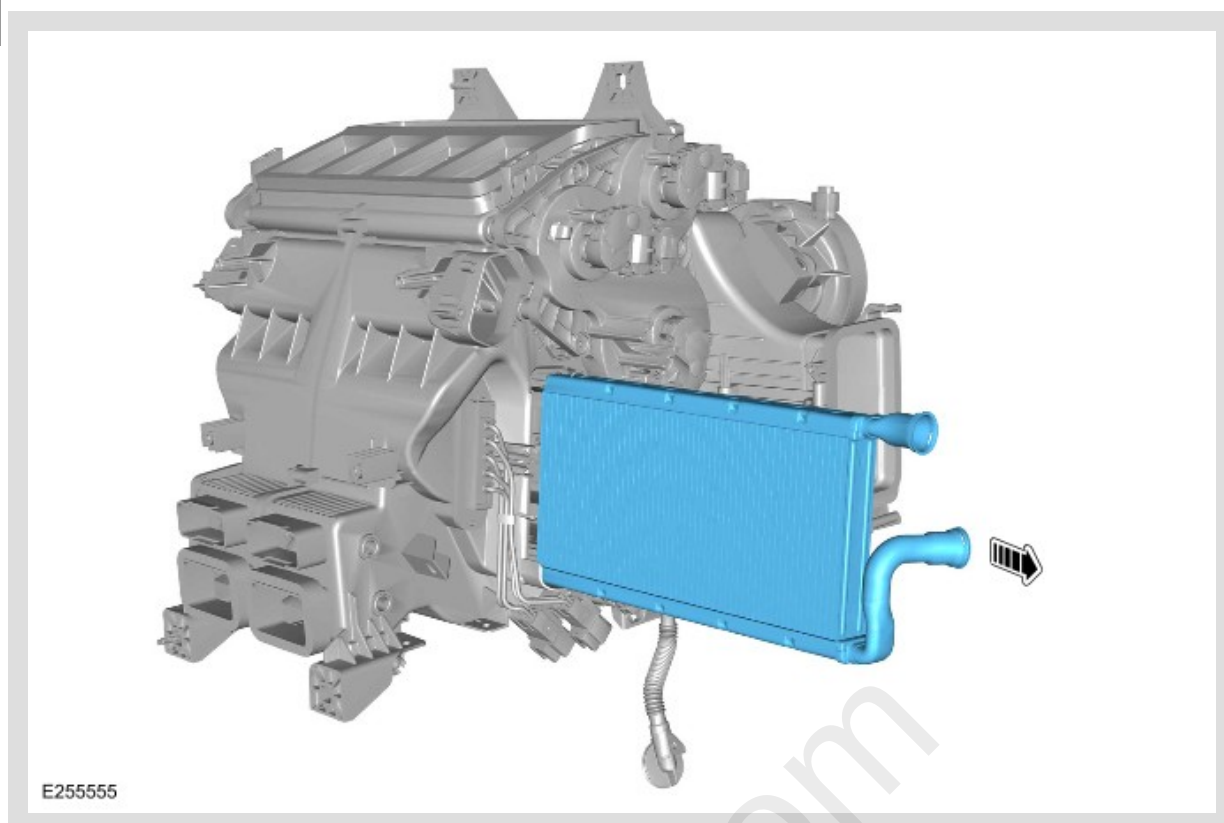
Refer to: [Climate Control Assembly](#) (412-01 Climate Control, Removal and Installation).



- Disconnect the 3 electrical connectors.
- Release the wiring harness.
- Remove the screw.
- Remove the blower housing.



- Remove the 2 screws.
- Remove the bracket.
- Remove the 2 clips.
- Release the 2 coolant pipes.
- Discard the 2 O-ring seals.



Remove the heater core.

INSTALLATION

1. Install the heater core.

- 2.
- Install 2 new O-ring seals.
Renew Part: [Heater core pipe O-ring seal\(s\)](#) Quantity: 2.
 - Install the 2 coolant pipes.
 - Secure the 2 clips.
 - Install the bracket.
 - Install and tighten the 2 screws
Torque: 1.2Nm

- 3.
- Install the blower housing.
 - Install and tighten the screw.
Torque: 1.2Nm
 - Install the wiring harness.
 - Connect the 3 electrical connectors.

4. Install the climate control assembly.
Refer to: [Climate Control Assembly](#) (412-01 Climate Control, Removal and Installation).